

METALS

ALUMINUM ALLOYS

There are many different aluminum alloys which the homebuilder should be familiar with in order to construct a safe airframe. Description of the various alloys are as follows:

2024 - One of the best non heat-treated, high strength alloys with excellent fatigue resistance which is used extensively in aircraft construction. It is readily formed in the annealed condition and may be heat treated. Welding is generally not recommended. Applications include aircraft structural components, aircraft fittings and hardware, wheels and parts for the transportation industry.

3003 - The most widely used of aluminum alloys, it is pure aluminum with manganese added which increases the strength approximately 20% over 1100 (pure) aluminum). It has good corrosion resistance and with its excellent workability it may be deep drawn, spun, welded or brazed. An aircraft application is prop spinners.

5052 - The highest strength alloy of the non heat-treatable grades. Fatigue strength is higher than most other alloys. Good resistance to marine atmosphere and salt water corrosion. Applications range from aircraft components to home appliances, marine and transportation industry parts.

6061 - The least expensive and most versatile of the heat-treatable alloys with a wide range of good mechanical properties and corrosion resistance. It can be welded by all methods and can be welded by all methods and can be furnace brazed. It is available in Alclad (a thin coat of pure aluminum), which improves corrosion resistance. Applications include truck bodies and frames, screw machine parts and structural components. 6061 alloy is used extensively in bolt-together aircraft airframes.

7075 - One of the highest strength alloys available 7075 is ideally suited for high stress parts and is commonly used in aircraft structures. Arc or gas welding is not recommended. It is available in "Alclad" which improves corrosion resistance with only a minor reduction in strength. Use where highest strength is needed such as bearing housing and retention plates in rotor hubs. The accompanying charts indicate the characteristics of aluminum alloy plate and sheet that are suitable for aircraft construction. The most commonly used grades for structural components are 2024T3, 6061T6, and 7075T6. Tensile strength is listed in thousands of pounds per square inch (PSI) Bend radius is expressed in thicknesses of sheet and plate material. As an example 2t-4t denotes the minimum radius of a 1/4 inch plates should be 1/2 to 1 inch.

ALUMINUM ALLOY CHARACTERISTICS

| ALLOY | TEMPER | GEN. AVAILABILITY | | | | TYPICAL CHARACTERISTICS | | | | | | | | SPECIFIED MECHANICAL PROPERTIES | | | | |
|--------------------------|--------|-------------------|------------------|-------------|-----------------------|---|---|---|---------------------------------|-------------|-------------|------------------|------------------|--|---------|---------|---------|-------|
| | | F L A T | C O I L | C U T | P L A T E | C O R R O S I O N | C O L D W O R K A B I L I T Y | M A C H I N I N G | B R A Z I N G | WELDABILITY | | | | Where range is shown, property varies with specific width and /or thickness dimensions | | | | |
| | | | | | | | | | | G A S | A R C | R O A M | S S T M | | | | | |
| | | | | | | | | | | | | | | Minimum | Maximum | Minimum | Maximum | Sheet |
| Non-Heat Treatable Alloy | | | | | | | | | | | | | | | | | | |
| 1100 | 0 | X | X | X | - | A | A | D | A | A | A | B | 11 | 15.5 | 3.5' | - | 15-30 | 90 |
| | H14 | X | X | X | - | A | A | C | A | A | A | A | 16 | 21 | 14' | - | 3-9 | 101 |
| 3003 | 0 | X | X | X | - | A | A | D | A | A | A | B | 14 | 19 | 5' | - | - | 82 |
| | H14 | X | X | X | - | A | B | C | A | A | A | A | 20 | 26 | 17' | - | 1-7 | 92 |
| 5052 | 0 | X | X | X | - | A | A | D | C | A | A | B | 25 | 31 | 9.5' | - | 15-20 | 130 |
| | H32 | X | X | X | X | A | B | C | C | A | A | A | 31 | 38 | 23' | - | 4-9 | 147 |
| | H34 | X | X | X | - | A | B | C | C | A | A | A | 34 | 41 | 26' | - | 3-7 | 147 |
| Heat-Treatable Alloy | | | | | | | | | | | | | | | | | | |
| BARE 2024 | 0 | X | - | - | X | C | B | D | D | D | C | B | - | 32 | - | 14 | 12 | 205 |
| | T3 | X | 0 | 0 | 0 | C | C | B | D | D | C | A | 63-64 | - | 42 | - | 10-15 | 205 |
| | T351 | - | - | - | X | C | C | B | D | D | C | A | 56-64 | - | 40-41 | - | - | 205 |
| | T42 | - | - | - | - | C | C | B | D | D | C | A | 58-62 | - | 38 | - | 12-15 | - |
| ALCLAD 2024 | 0 | X | X | - | X | A | B | D | D | D | C | B | - | 30-32 | - | 14 | 10-12 | 205 |
| | T3 | X | - | - | - | A | D | B | D | D | C | A | 58-63 | - | 39-40 | - | 10-15 | 205 |
| | T351 | - | - | - | X | A | D | B | D | D | C | A | 56-63 | - | 40-41 | - | - | 205 |
| | T42 | - | - | - | - | A | D | B | D | D | C | A | 55-61 | - | 34-38 | - | 10-15 | - |
| 6061 | 0 | X | X | - | X | A | A | D | A | A | A | B | - | 22 | - | 12 | 10-18 | 92 |
| | T4 | X | - | - | - | A | C | C | A | A | A | A | 30 | - | 16 | - | 10-16 | 98 |
| | T6 | X | - | - | - | A | C | C | A | A | A | A | 42 | - | 35 | 4-10 | - | 100 |
| | T6 | X | - | - | - | A | C | C | A | A | A | A | 40-42 | - | 35 | - | - | 100 |
| | T42 | - | - | - | - | A | C | C | A | A | A | A | 30 | - | 14 | - | 10-16 | 100 |
| BARE | 0 | X | - | - | - | C | D | D | D | D | D | B | - | 40 | - | 21 | 10 | - |
| | T6 | X | - | - | - | C | D | B | D | D | D | B | 76-77 | - | 65-66 | - | 7-8 | - |
| | T651 | - | - | - | X | C | D | B | D | D | D | B | 67-77 | - | 53-66 | - | - | - |
| ALCLAD 7075 | 0 | X | X | - | - | A | B | C | D | D | D | B | - | 36-39 | - | 20-21 | 9-10 | 265 |
| | T6 | X | - | - | - | A | D | B | D | D | D | B | 68-75 | - | 58-64 | - | 5-8 | 265 |

*Ratings A, B, C, D are relative in decreasing order of merit. Weldability and brazability ratings are specifically defined as:

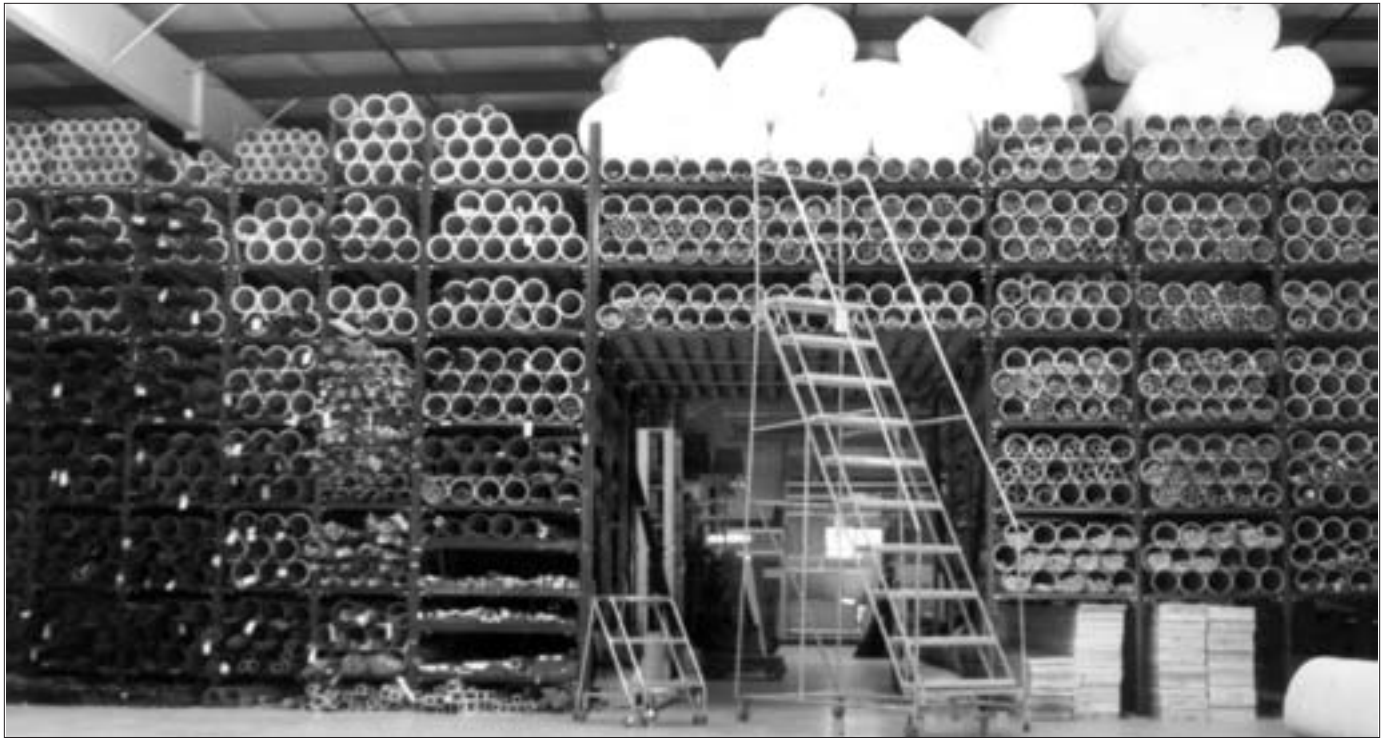
A - Generally weldable by all commercial procedures and methods.

B - Weldable with special technique or specific applications which justify preliminary trials or testing to develop welding procedure and weld performance.

C - Limited weldability because of crack sensitivity or loss on resistance to corrosion, and all mechanical properties.

D - No commonly used welding methods have so far been developed.

METALS



4130 AIRCRAFT TUBING

4130 is a through-hardening, chromium-molybdenum alloy tubing used extensively in the aircraft, and anywhere light strong structural tubing is needed. It is resistant to oxidation and scaling and has smooth, clean interior and exterior surfaces. 4130 is produced by the cold drawn seamless process from electric-furnace processed steel. Applications: The weldability of 4130 is excellent, and therefore it finds popular utilization in aircraft type construction where welding is a requirement. Specifications: MIL-T-6736, AMS -6360 Revision (Magnaflux Quality) UNS G41330. 4130 "seamless" tubing (MIL-T-6736) is interchangeable with 4130 "welded" tubing (MIL-T-6731). MECHANICAL PROPERTIES

MECHANICAL PROPERTIES CONDITION "N" NORMALIZED

| | Minimum Tensile Strength (psi) | Minimum Yield Strength (psi) | Elongation % in 2" | |
|------------------------|---|---------------------------------------|-----------------------|-------|
| | | | Tube | Strip |
| Up to .035 Inc. | 95,000 | 75,000 | 10 | 5 |
| Over .035 to .188 Inc. | 95,000 | 75,000 | 12 | 7 |
| Over .188 | 90,000 | 70,000 | 15 | 10 |
| Condition HT-125 | 125,000 | 100,000 | 12 | 7 |

OUTSIDE DIAMETER TOLERANCES

| Outside Diameter | Condition (A) & (N) | Quenched & Tempered | Wall Tolerance |
|---------------------------|------------------------|------------------------|-------------------|
| 3/16 od to under 1/2 od | +/- .004 | +/- .010 | +/- 15" |
| 1/2 od to under 1-1/2 od | +/- .005 | +/- .015 | +/- 10% |
| 1-1/2 od to 3-1/2 od Inc. | +/- .010 | +/- .030 | +/-10% |

HARDENABILITY: As required by MIL-S-6758, minimum end-quench hardenability values for grade are Rockwell "C" 35 at 5/16" and Rockwell "C" at 8/16".

MECHANICAL PROPERTIES CONDITION "F" HARDENED & TEMPERED

| | Tensile Strength psi | Yield Strength psi | Elongation in 2" | Reduction of AREA |
|-------------|----------------------------|--------------------------|------------------------|-------------------------|
| Condition F | 125,000 min. | 1000,00 min | 17% min. | 55% min. |

ELEMENT ANALYSIS

| Carbon | Manganese | Phosphorus | Sulphur | Silicon | Chromium | Nickel | Molybdenum |
|---------|-----------|------------|-----------|---------|----------|----------|------------|
| .28/.33 | .40/.60 | .025 max. | .025 max. | .15/.35 | .80/1.10 | .25 max. | 15/.25 |

Heat Treatment
 Normalize - 1600°/1700°F
 Austenitize - 1500°/1600°F
 Quench - Oil
 Temper - 700°/1250°F

Color Marking
 Normalized bars - ends painted pink
 Heat Treated bars - ends painted white
 Unannealed billets - ends painted pink

BARGAIN BOX
 4130 steel tubing assorted sizes
 10-lb box BOX-ST - 25.00

UPS charges additional handling on lengths longer than 5 ft.
 LARGE Tubing orders requiring wooden crates
 Crate fees: 6 ft or less \$4.00 6 ft or longer \$8.00

METALS

4130 STEEL TUBING

This chromium-molybdenum alloy is one of the most widely used aircraft steels because of its combination of weldability, ease of fabrication and mild hardenability. MIL-T-6736 Note: *CERTS NOT AVAILABLE only on sizes marked *

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/ FT. | PART NUMBER | PRICE P/FT |
|----------|----------------|----------|---------------|---------------|------------|
| 3/16 | .028 | .131 | .0478 | R3/16x028-41 | 2.66 |
| | .035 | .118 | .0572 | R3/16x035-41 | 2.90 |
| | .028 | .194 | .0664 | R1/4x028-41 | 3.19 |
| 1/4 | .035 | .180 | .0804 | R1/4x035-41 | 2.39 |
| | .049 | .152 | .1052 | R1/4x049-41 | 3.50 |
| | .058 | .134 | .1189 | R1/4x058-41 | 3.42 |
| 5/16 | .065 | .120 | .1284 | R1/4x065-41 | 4.40 |
| | .095 | .060 | .1573 | R1/4x095-41 | |
| | .028 | .256 | .0852 | R5/16x028-41 | 3.89 |
| 3/8 | .035 | .243 | .1039 | R5/16x035-41 | 2.85 |
| | .049 | .215 | .1382 | R5/16x049-41 | 3.10 |
| | .058 | .196 | .1580 | R5/16x058-41 | 2.76 |
| 7/16 | .065 | .182 | .1722 | R5/16x065-41 | 3.57 |
| | .095 | .123 | .2212 | R5/16x095-41 | |
| | .028 | .319 | .1038 | R3/8x028-41 | 2.55 |
| 1/2 | .035 | .305 | .1271 | R3/8x035-41 | 2.85 |
| | .049 | .277 | .1706 | R3/8x049-41 | 2.75 |
| | .058 | .259 | .1964 | R3/8x058-41 | 2.30 |
| 3/4 | .065 | .249 | .2152 | R3/8x065-41 | 2.89 |
| | .083 | .209 | .2588 | R3/8x083-41 | 3.79 |
| | .095 | .185 | .2841 | R3/8x095-41 | 4.06 |
| 7/8 | .035 | .367 | .1506 | R7/16x035-41 | 3.25 |
| | .049 | .340 | .2036 | R7/16x049-41 | 3.94 |
| | .058 | .322 | .2354 | R7/16x058-41 | 3.64 |
| 1 1/8 | .065 | .307 | .2589 | R7/16x065-41 | 3.25 |
| | .095 | .247 | .3480 | R7/16x095-41 | 3.35 |
| | .120 | .197 | .4075 | R7/16x120-41 | 4.74 |
| 1 1/4 | .028 | .444 | .1411 | R1/2x028-41 | 2.68 |
| | .035 | .430 | .1738 | R1/2x035-41 | 2.56 |
| | .049 | .402 | .2360 | R1/2x049-41 | 2.95 |
| 1 1/2 | .058 | .384 | .2738 | R1/2x058-41 | 3.50 |
| | .065 | .370 | .3020 | R1/2x065-41 | 3.19 |
| | .083 | .334 | .3696 | R1/2x083-41 | 3.35 |
| 1 3/8 | .095 | .310 | .4109 | R1/2x095-41 | 4.25 |
| | .120 | .260 | .4870 | R1/2x120-41 | 5.39 |
| | .035 | .492 | .1974 | R9/16x035-41 | 3.85 |
| 1 1/2 | .049 | .464 | .2690 | R9/16x049-41 | 3.35 |
| | .065 | .432 | .3457 | R9/16x065-41 | 4.12 |
| | .120 | .322 | .5677 | R9/16x120-41 | 4.25 |
| 1 5/8 | .028 | .569 | .1785 | R5/8x028-41 | 2.89 |
| | .035 | .555 | .2205 | R5/8x035-41 | 2.55 |
| | .049 | .527 | .3014 | R5/8x049-41 | 2.85 |
| 1 7/8 | .058 | .509 | .3512 | R5/8x058-41 | 2.75 |
| | .065 | .495 | .3888 | R5/8x065-41 | 3.25 |
| | .095 | .435 | .5377 | R5/8x095-41 | 4.92 |
| 2 | .120 | .385 | .6472 | R5/8x120-41 | 4.67 |
| | .156 | .313 | .7814 | R5/8x156-41 | 5.28 |
| | .035 | .617 | .2441 | R11/16x035-41 | |
| 2 1/4 | .120 | .447 | .7279 | R11/16x120-41 | 6.35 |
| | .028 | .694 | .2159 | R3/4x028-41 | 3.99 |
| | .035 | .680 | .2673 | R3/4x035-41 | 2.55 |
| 2 1/2 | .049 | .652 | .3668 | R3/4x049-41 | 2.80 |
| | .058 | .634 | .4287 | R3/4x058-41 | 2.85 |
| | .065 | .620 | .4755 | R3/4x065-41 | 2.53 |
| 2 3/4 | .095 | .560 | .6646 | R3/4x095-41 | 4.22 |
| | .120 | .510 | .8074 | R3/4x120-41 | 4.30 |
| | .156 | .437 | .9897 | R3/4x156-41 | 5.33 |
| 3 | .188 | .375 | 1.128 | R3/4x188-41 | 11.19 |
| | .120 | .575 | .8881 | R13/16x120-41 | 5.31 |
| | .028 | .819 | .2533 | R7/8x028-41 | 3.35 |
| 3 1/2 | .035 | .805 | .3140 | R7/8x035-41 | 3.15 |
| | .049 | .777 | .4323 | R7/8x049-41 | 2.90 |
| | .058 | .759 | .5061 | R7/8x058-41 | 2.99 |
| 3 3/4 | .065 | .745 | .5623 | R7/8x065-41 | 3.53 |
| | .083 | .709 | .7021 | R7/8x083-41 | 3.74 |
| | .095 | .685 | .7914 | R7/8x095-41 | 3.84 |
| 4 | .120 | .635 | .9676 | R7/8x120-41 | 5.89 |
| | .188 | .500 | 1.379 | R7/8x188-41 | 7.67 |

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/ FT. | PART NUMBER | PRICE P/FT |
|----------|----------------|----------|---------------|---------------|------------|
| 1 1/2 | .028 | .944 | .2907 | R1x028-41 | 4.15 |
| | .035 | .930 | .3607 | R1x035-41 | 2.96 |
| | .049 | .902 | .4977 | R1x049-41 | 2.86 |
| 1 3/4 | .058 | .884 | .5835 | R1x058-41 | 2.50 |
| | .065 | .870 | .6491 | R1x065-41 | 3.84 |
| | .083 | .834 | .8129 | R1x083-41 | 4.50 |
| 1 7/8 | .095 | .810 | .9182 | R1x095-41 | 4.40 |
| | .120 | .760 | 1.128 | R1x120-41 | 4.85 |
| | .134 | .720 | 1.237 | R1x134-41 | 6.55 |
| 2 | .156 | .687 | 1.406 | R1x156-41 | 6.41 |
| | .188 | .625 | 1.630 | R1x188-41 | 9.50 |
| | .035 | 1.055 | .4074 | R1-1/8x035-41 | 4.65 |
| 2 1/4 | .049 | 1.027 | .5631 | R1-1/8x049-41 | 3.29 |
| | .058 | 1.009 | .6609 | R1-1/8x058-41 | 3.64 |
| | .065 | .995 | .7359 | R1-1/8x065-41 | 3.62 |
| 2 1/2 | .095 | .935 | 1.045 | R1-1/8x095-41 | 4.89 |
| | .120 | .885 | 1.288 | R1-1/8x120-41 | 5.99 |
| | .250 | .625 | 2.388 | R1-1/8x250-41 | 13.90 |
| 2 3/4 | .035 | 1.180 | .4542 | R1-1/4x035-41 | 3.03 |
| | .049 | 1.152 | .6285 | R1-1/4x049-41 | 3.78 |
| | .058 | 1.134 | .7384 | R1-1/4x058-41 | 3.82 |
| 3 | .065 | 1.120 | .8226 | R1-1/4x065-41 | 3.82 |
| | .083 | 1.084 | 1.034 | R1-1/4x083-41 | 3.82 |
| | .095 | 1.060 | 1.172 | R1-1/4x095-41 | 3.82 |
| 3 1/2 | .120 | 1.010 | 1.448 | R1-1/4x120-41 | 3.82 |
| | .156 | .938 | 1.823 | R1-1/4x156-41 | 9.59 |
| | .250 | .750 | 2.67 | R1-1/4x250-41 | 11.87 |
| 3 3/4 | .035 | 1.305 | .5009 | R1-3/8x035-41 | 6.23 |
| | .049 | 1.277 | .6939 | R1-3/8x049-41 | 4.60 |
| | .058 | 1.259 | .8158 | R1-3/8x058-41 | 3.90 |
| 3 1/2 | .065 | 1.245 | .9094 | R1-3/8x065-41 | 4.20 |
| | .095 | 1.185 | 1.299 | R1-3/8x095-41 | 5.48 |
| | .120 | 1.135 | 1.608 | R1-3/8x120-41 | 7.28 |
| 3 3/4 | .035 | 1.430 | .5476 | R1-1/2x035-41 | 4.22 |
| | .049 | 1.402 | .7593 | R1-1/2x049-41 | 4.93 |
| | .058 | 1.384 | .8932 | R1-1/2x058-41 | 4.00 |
| 3 1/2 | .065 | 1.370 | .9962 | R1-1/2x065-41 | 4.60 |
| | .083 | 1.334 | 1.256 | R1-1/2x083-41 | 6.14 |
| | .095 | 1.310 | 1.426 | R1-1/2x095-41 | 6.41 |
| 3 3/4 | .120 | 1.260 | 1.769 | R1-1/2x120-41 | 5.99 |
| | .188 | 1.125 | 2.634 | R1-1/2x188-41 | 10.35 |
| | .049 | 1.527 | .8248 | R1-5/8x049-41 | 5.60 |
| 3 1/2 | .058 | 1.509 | .9707 | R1-5/8x058-41 | 4.97 |
| | .065 | 1.495 | 1.495 | R1-5/8x065-41 | 4.79 |
| | .095 | 1.435 | 1.552 | R1-5/8x095-41 | 7.22 |
| 3 3/4 | .120 | 1.385 | 1.929 | R1-5/8x120-41 | 8.87 |
| | .156 | 1.312 | 2.447 | R1-5/8x156-41 | 9.83 |
| | .188 | 1.250 | 2.885 | R1-5/8x188-41 | 8.50 |
| 3 1/2 | .049 | 1.652 | .8902 | R1-3/4x049-41 | 6.34 |
| | .058 | 1.634 | 1.048 | R1-3/4x058-41 | 6.31 |
| | .065 | 1.620 | 1.170 | R1-3/4x065-41 | 6.00 |
| 3 3/4 | .095 | 1.560 | 1.679 | R1-3/4x095-41 | 5.85 |
| | .120 | 1.510 | 2.089 | R1-3/4x120-41 | 8.12 |
| | .188 | 1.375 | 3.136 | R1-3/4x188-41 | 14.97 |
| 3 1/2 | .065 | 1.745 | 1.257 | R1-7/8x065-41 | 8.37 |
| | .049 | 1.902 | 1.021 | R2x049-41 | 6.25 |
| | .058 | 1.884 | 1.203 | R2x058-41 | 7.60 |
| 3 3/4 | .065 | 1.870 | 1.343 | R2x065-41 | 6.25 |
| | .095 | 1.810 | 1.933 | R2x095-41 | 6.25 |
| | .120 | 1.760 | 2.409 | R2x120-41 | 7.67 |
| 3 1/2 | .188 | 1.625 | 3.638 | R2x188-41 | 9.50 |
| | .065 | 1.995 | 1.430 | R2-1/8x065-41 | |
| | .120 | 2.010 | 2.730 | R2-1/4x120-41 | 8.40 |
| 3 3/4 | .250 | 1.750 | .5134 | R2-1/4x250-41 | 14.42 |
| | .120 | 2.260 | 3.050 | R2-1/2x120-41 | 11.20 |
| | .188 | 2.124 | 4.462 | R2-1/2x188-41 | |
| 3 1/2 | .250 | 2.000 | 6.008 | R2-1/2x250-41 | 23.95 |
| | .065 | 2.620 | 1.864 | R2-3/4x065-41 | |
| | | | | R2-3/4x125-41 | 14.25 |

METALS

122 SEAMLESS COPPER TUBING

Seamless copper tubing for primer, fuel and oil pressure lines. Comes in 50 ft. rolls. Alloy 122, DHP

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|---------------|--------------|
| 1/8" | .030 | .065 | .0347 | R1/8x030-122 | 1.40 |
| 1/4" | .030 | .190 | .0804 | R1/4x030-122 | 0.74 |
| 5/16" | .032 | .248 | .109 | R5/16x032-122 | 0.85 |
| 3/8" | .032 | .311 | .134 | R3/8x032-122 | 1.00 |



1020 CARBON STEEL

Drawn over mandrel steel tubing is formed from strip and electric resistance welded. The welded tube is subsequently normalized and cold drawn to a smaller dimension and thinner wall. Drawn over mandrel may be machined, formed, welded, carburize and subjected to other fabricating techniques that are ordinarily applied to low carbon steel. Up to 2-3/4" od x 125 max wall: Tensile strength - 80,000 psi, Yield strength - 70,000 psi, Elongation 15%, Rockwell B - 80.

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|-----------------|--------------|
| 1" | .134 | .732 | 1.239 | R1x134-1020 | 4.64 |
| 1-1/4" | .134 | .982 | 1.597 | R1-1/4x134-1020 | NLA |
| 1-1/2" | .134 | 1.232 | 1.955 | R1-1/2x134-1020 | NLA |



304 STAINLESS STEEL TUBING MIL-T-8504

304 is a low carbon "18-8" chromium-nickel stainless steel. It combines excellent physical properties with remarkable resistance to many corrosive agents encountered in domestic and industrial use. The low carbon content provides good corrosion resistance in welded construction where subsequent solution heat treatment is not practical. It has good heat resistance and maintains its strength elevated temperatures to 800°F. It is a non-magnetic in the annealed condition and hot hardenable by heat treatment. Both hardness and tensile strength can be increased by cold working. Because of its lack of magnetism it is highly desirable for instruments. Intended for use in high pressure hydraulic and pneumatic systems. Tensile PSI - 85,000 - Yield PSI - 35,000. Purchased in random lengths.

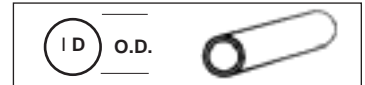
| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|---------------|--------------|
| 1/8" | .020 | .085 | .0224 | R1/8x020-304 | 2.89 |
| 1/8" | .035 | .055 | .0336 | R1/8x035-304 | NLA |
| 3/16" | .028 | .131 | .0478 | R3/16x028-304 | NLA |
| 3/16" | .035 | .118 | .0572 | R3/16x035-304 | 2.91 |
| 1/4" | .035 | .180 | .0804 | R1/4x035-304 | 4.74 |
| 3/8" | .035 | .305 | .1271 | R3/8x035-304 | 5.95 |
| 1/2" | .035 | .430 | .1738 | R1/2x035-304 | 3.94 |
| 5/8" | .035 | .555 | .2205 | R5/8x035-304 | 6.50 |



2024-T3 ALUMINUM TUBING

2024-T3 tubing has high strength and excellent fatigue resistance which is used to advantage on structures and parts where a good strength-to-weight ratio is desired. Arc or gas welding is generally not recommended, although this alloy may be spot, seam or flash welded. Tubing is wrought - meaning neither anodized nor alclad. Purchased in 12 ft lengths, 8 ft & longer must purchase 12 ft.

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|---------------|--------------|
| 1/4" | .035 | .180 | .0281 | R1/4x035-T3 | NLA |
| 5/16" | .035 | .243 | .0366 | R5/16x035-T3 | NLA |
| 5/16" | .049 | .215 | .0487 | R5/16x049-T3 | 4.55 |
| 5/16" | .065 | .182 | .0487 | R5/16x065-T3 | 2.85 |
| 3/8" | .035 | .305 | .0449 | R3/8x035-T3 | 2.59 |
| 3/8" | .049 | .277 | .0602 | R3/8x049-T3 | 2.34 |
| 3/8" | .065 | .249 | .0798 | R3/8x065-T3 | 2.95 |
| 1/2" | .035 | .430 | .0612 | R1/2x035-T3 | 3.17 |
| 1/2" | .049 | .402 | .0829 | R1/2x049-T3 | 2.67 |
| 1/2" | .058 | .384 | .0970 | R1/2x058-T3 | 2.34 |
| 1/2" | .065 | .370 | .1061 | R1/2x065-T3 | 3.85 |
| 5/8" | .035 | .555 | .0775 | R5/8x035-T3 | 3.99 |
| 5/8" | .049 | .527 | .1060 | R5/8x049-T3 | 3.75 |
| 5/8" | .065 | .495 | .1367 | R5/8x065-T3 | 4.85 |
| 3/4" | .035 | .680 | .0938 | R3/4x035-T3 | 3.89 |
| 3/4" | .049 | .652 | .1288 | R3/4x049-T3 | 3.37 |
| 3/4" | .065 | .620 | .1670 | R3/4x065-T3 | 4.37 |
| 3/4" | .188 | .375 | .3920 | R3/4x188-T3 | NLA |
| 7/8" | .049 | .777 | .1530 | R7/8x049-T3 | 3.99 |
| 7/8" | .058 | .759 | .1785 | R7/8x058-T3 | NLA |
| 7/8" | .065 | .745 | .1979 | R7/8x065-T3 | 4.31 |
| 7/8" | .120 | .635 | .3420 | R7/8x120-T3 | NLA |
| 1" | .035 | .930 | .1250 | R1x035-T3 | 4.70 |
| 1" | .049 | .902 | .1754 | R1x049-T3 | 3.45 |
| 1" | .058 | .884 | .2076 | R1x058-T3 | 6.80 |
| 1" | .065 | .870 | .2295 | R1x065-T3 | 5.16 |
| 1" | .095 | .810 | .3244 | R1x095-T3 | 5.16 |
| 1-1/4" | .049 | 1.152 | .2213 | R1-1/4x049-T3 | 4.63 |
| 1-3/8" | .049 | 1.277 | .2448 | R1-3/8x049-T3 | NLA |
| 1-1/2" | .049 | 1.402 | .2683 | R1-1/2x049-T3 | NLA |
| 1-1/2" | .065 | 1.370 | .3519 | R1-1/2x065-T3 | 8.95 |
| 1-1/2" | .250 | 1.000 | 1.173 | R1-1/2x250-T3 | 19.23 |
| 1-3/4" | .250 | 1.250 | 1.428 | R1-3/4x250-T3 | 23.48 |



321 STAINLESS STEEL TUBING MIL-T-8808

Round, seamless, welded and drawn, annealed stainless tubing, MIL-T-8808 is intended for use in high pressure hydraulic and pneumatic systems where corrosion and heat resistance are required and in which welding or brazing may be involved during fabrication. Resists oxidation at temperature to 1200°F, but is useful at that temperature only when stresses are low. Aircraft hydraulic quality, Tensile PSI - 90,000, Yield PSI - 35,000. Purchased in random lengths.

| O.D. IN. | Wall THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|----------------|--------------|
| 1-1/4" | .028 | 1.194 | .4541 | R1-1/4x028-321 | 14.30 |
| 1-1/2" | .035 | 1.430 | .5476 | R1-1/2x035-321 | 16.57 |
| 1-3/4" | .035 | 1.680 | .6411 | R1-3/4x035-321 | 12.48 |
| 2" | .035 | 1.930 | .7345 | R2x035-321 | 14.11 |



1015 BUSHING STOCK

Low Carbon Steel (Drill or ream to fit)
Note: 1015 material not available in all sizes. Stock may be 1010, 1015, 1018, 1020 or 1026 depending on availability. Purchased in random lengths.

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|-------------|--------------|
| 1/4" | .065 | 1/8 | .1284 | BS1/4-1015 | NLA |
| 5/16" | .065 | 3/16 | .1722 | BS5/16-1015 | 2.75 |
| 3/8" | .065 | 1/4 | .2152 | BS3/8-1015 | 3.33 |
| 7/16" | .065 | 5/16 | .2589 | BS7/16-1015 | 2.50 |
| 1/2" | .065 | 3/8 | .3020 | BS1/2-1015 | 1.99 |
| 9/16" | .065 | 7/16 | .3457 | BS9/16-1015 | 1.45 |
| 5/8" | .065 | 1/2 | .3888 | BS5/8-1015 | 1.50 |
| 3/4" | .065 | 5/8 | .4755 | BS3/4-1015 | 2.25 |



UPS charges additional handling on lengths longer than 5 ft
LARGE tubing orders required wooden crates
Crate fees: Less than 6 ft \$4.00, longer \$12.00

METALS

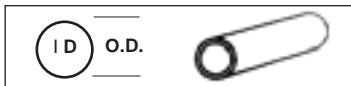
3003-0 ALUMINUM TUBING ASTM B483



3003-0 aluminum has the same characteristics as 1100, but higher strength. This soft aluminum tubing is essentially commercially pure with the addition of manganese which increase its strength. Has excellent corrosion resistance, workability which may be deep drawn or spun, welded or brazed. Received in 50 ft rolls.

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|------------------|--------------|
| 1/8" | .025 | .075 | .0092 | R1/8x025-3003-0 | 0.55 |
| 3/16" | .028 | .131 | .0170 | R3/16x028-3003-0 | 0.65 |
| 1/4" | .032 | .186 | .0263 | R1/4x032-3003-0 | 0.75 |
| 5/16" | .035 | .243 | .0360 | R5/16x035-3003-0 | 0.67 |
| 3/8" | .035 | .305 | .0440 | R3/8x035-3003-0 | 0.89 |
| 1/2" | .035 | .430 | .0600 | R1/2x035-3003-0 | 0.99 |
| 5/8" | .035 | .555 | .1100 | R5/8x035-3003-0 | 1.25 |

5052-0 ALUMINUM TUBING



5052-0 has the highest strength alloy of the more common non heat treatable grades. Fatigue strength is higher than most aluminum alloys, in addition to good resistance to marine atmosphere and salt water corrosion. Has excellent workability which may be drawn or formed into intricate shapes. Its slightly greater strength in the annealed condition minimizes tearing that occurs in 3003. Can be deep drawn or spun, welded or brazed. It is most always used for fuel and hydraulic lines. Bought in 12' lengths, the 1/8-1/4 may be rolled for shipping; however, each rolling work hardens the tubings. **Rolled tubing may not be returned.**

| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|--------------|--------------|
| 1/8" | .035 | .055 | .0101 | R1/8x035-50 | 2.90 |
| 3/16" | .035 | .118 | .0168 | R3/16x035-50 | 2.25 |
| 1/4" | .035 | .180 | .0281 | R1/4x035-50* | 1.47 |
| 1/4" | .049 | .152 | .0371 | R1/4x049-50 | 4.50 |
| 5/16" | .035 | .243 | .0360 | R5/16x035-50 | 1.35 |
| 3/8" | .035 | .305 | .449 | R3/8x035-50* | 1.85 |
| 3/8" | .049 | .277 | .0602 | R3/8x049-50 | 1.99 |
| 1/2" | .035 | .430 | .0612 | R1/2x035-50 | 2.10 |
| 1/2" | .049 | .402 | .0829 | R1/2x049-50 | 2.15 |
| 5/8" | .035 | .555 | .0755 | R5/8x035-50 | 3.25 |
| 5/8" | .049 | .527 | .1060 | R5/8x049-50 | 2.80 |
| 3/4" | .035 | .680 | .0938 | R3/4x035-50 | 2.40 |
| 3/4" | .049 | .652 | 1.288 | R3/4x049-50 | 5.83 |
| 1" | .049 | .902 | .1754 | R1x049-50 | 3.99 |

6061-T6 ALUMINUM TUBING



6061-T6 Bare T6 obtains its full properties by artificial aging. It is weldable by all methods and can be furnace brazed. Offer good range of mechanical properties and can be fabricated by most of the commonly used techniques. Tensile strength 45,000 psi. Yield strength 40,000 psi. Not anodized. * Indicates extruded - one size only R1-1/4x125-T6.* Purchased in 12 ft lengths, 8 ft or longer must buy 12 ft.

| O.D. IN. | Wall THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|--------------|--------------|
| 901/4" | .035 | .180 | .0281 | R1/4x035-T6 | 1.12 |
| 5/16" | .035 | .243 | .0366 | R5/16x035-T6 | 1.37 |
| 5/16" | .049 | .215 | .0477 | R5/16x049-T6 | 1.35 |
| 3/8" | .028 | .319 | .0356 | R3/8x028-T6 | 2.92 |
| 3/8" | .035 | .305 | .0449 | R3/8x035-T6 | 2.92 |
| 3/8" | .058 | .259 | .0694 | R3/8x058-T6 | 2.50 |
| 3/8" | .065 | .249 | .0999 | R3/8x065-T6 | 1.68 |
| 3/8" | .083 | .209 | .0895 | R3/8x083-T6 | 3.07 |
| 7/16" | .065 | .307 | .0896 | R7/16x065-T6 | 1.80 |
| 1/2" | .028 | .444 | .0496 | R1/2x028-T6 | 1.45 |
| 1/2" | .035 | .430 | .0612 | R1/2x035-T6 | 1.35 |
| 1/2" | .049 | .402 | .0816 | R1/2x049-T6 | 1.45 |
| 1/2" | .058 | .384 | .0962 | R1/2x058-T6 | 1.86 |
| 1/2" | .065 | .370 | .1040 | R1/2x065-T6 | 2.50 |
| 1/2" | .120 | .260 | .168 | R1/2x120-T6 | 2.75 |

6061-T6 ALUMINUM ROUND TUBING - cont.



| O.D. IN. | WALL THICKNESS | I.D. IN. | WEIGHT P/FT. | PART NUMBER | PRICE P/FOOT |
|----------|----------------|----------|--------------|----------------|--------------|
| 5/8" | .035 | .555 | .0775 | R5/8x035-T6 | 2.60 |
| 5/8" | .058 | .509 | .1220 | R5/8x058-T6 | 2.50 |
| 5/8" | .065 | .495 | .1340 | R5/8x065-T6 | 2.50 |
| 3/4" | .035 | .680 | .093 | R3/4x035-T6 | 1.65 |
| 3/4" | .049 | .652 | .652 | R3/4x049-T6 | 1.55 |
| 3/4" | .058 | .634 | .1506 | R3/4x058-T6 | 1.84 |
| 3/4" | .065 | .620 | .164 | R3/4x065-T6 | 1.89 |
| 7/8" | .035 | .805 | .109 | R7/8x035-T6 | 1.65 |
| 7/8" | .049 | .777 | .150 | R7/8x049-T6 | 1.99 |
| 7/8" | .058 | .759 | .175 | R7/8x058-T6 | 2.56 |
| 7/8" | .065 | .745 | .194 | R7/8x065-T6 | 2.21 |
| 7/8" | .120 | .635 | .339 | R7/8x120-T6 | 3.87 |
| 1" | .035 | .930 | .1248 | R1x035-T6 | 1.99 |
| 1" | .049 | .902 | .172 | R1x049-T6 | 1.99 |
| 1" | .058 | .884 | .206 | R1x058-T6 | 2.30 |
| 1" | .065 | .870 | .2250 | R1x065-T6 | 2.24 |
| 1" | .083 | .830 | .281 | R1x083-T6 | 2.67 |
| 1" | .095 | .810 | .318 | R1x095-T6 | 3.25 |
| 1" | .125 | .750 | .404 | R1x125-T6 | 3.89 |
| 1" | .250 | .500 | .693 | R1x250-T6 | 4.20 |
| 1-1/8" | .049 | 1.027 | .185 | R1-1/8x049-T6 | 2.81 |
| 1-1/8" | .058 | 1.009 | .229 | R1-1/8x058-T6 | 2.53 |
| 1-1/8" | .125 | .885 | .4618 | R1-1/8x125-T6 | 5.68 |
| 1-1/4" | .035 | 1.180 | .157 | R1-1/4x035-T6 | 1.94 |
| 1-1/4" | .049 | 1.152 | .2213 | R1-1/4x049-T6 | 2.87 |
| 1-1/4" | .058 | 1.134 | .2601 | R1-1/4x058-T6 | 3.26 |
| 1-1/4" | .065 | 1.120 | .2845 | R1-1/4x065-T6 | 3.12 |
| 1-1/4" | .120 | 1.010 | .5100 | R1-1/4x120-T6 | 7.23 |
| 1-1/4** | .125 | 1.00 | .5275 | *R1-1/4x125-T6 | 4.93 |
| 1-3/8" | .058 | 1.259 | .2822 | R1-3/8x058-T6 | 5.88 |
| 1-1/2" | .035 | 1.430 | .1523 | R1-1/2x035-T6 | 2.55 |
| 1-1/2" | .049 | 1.402 | .2683 | R1-1/2x049-T6 | 3.20 |
| 1-1/2" | .058 | 1.384 | .3137 | R1-1/2x058-T6 | 5.17 |
| 1-1/2" | .065 | 1.370 | .3519 | R1-1/2x065-T6 | 3.29 |
| 1-1/2" | .125 | 1.125 | .635 | R1-1/2x125-T6 | 6.25 |
| 1-1/2" | .250 | 1.000 | 1.173 | R1-1/2x250-T6 | 5.38 |
| 1-5/8" | .058 | 1.509 | .3409 | R1-5/8x058-T6 | 3.75 |
| 1-5/8" | .125 | 1.375 | .7035 | R1-5/8x125-T6 | 9.25 |
| 1-3/4" | .035 | 1.680 | .2264 | R1-3/4x035-T6 | 4.11 |
| 1-3/4" | .049 | 1.652 | .3142 | R1-3/4x049-T6 | 4.28 |
| 1-3/4" | .058 | 1.634 | .3703 | R1-3/4x058-T6 | 3.95 |
| 1-3/4" | .083 | 1.584 | .5202 | R1-3/4x083-T6 | 4.65 |
| 1-7/8" | .058 | 1.759 | .3954 | R1-7/8x058-T6 | 4.50 |
| 2" | .049 | 1.902 | .3601 | R2x049-T6 | 3.46 |
| 2" | .058 | 1.884 | .416 | R2x058-T6 | 4.30 |
| 2" | .065 | 1.870 | .4743 | R2x065-T6 | 4.48 |
| 2-1/4" | .049 | 2.152 | .406 | R2-1/4x049-T6 | 4.69 |
| 2-1/4" | .065 | 2.120 | .5328 | R2-1/4x065-T6 | 4.24 |
| 2-1/4" | .083 | 2.084 | .824 | *R2-1/4x083-T6 | |
| 2-1/4" | .125 | 2.010 | .999 | R2-1/4x125-T6 | 5.97 |
| 2-1/2" | .035 | 2.430 | .3254 | R2-1/2x035-T6 | 8.20 |
| 2-1/2" | .049 | 2.402 | .444 | R2-1/2x049-T6 | 5.00 |
| 2-1/2" | .065 | 2.370 | .5847 | R2-1/2x065-T6 | 5.94 |
| 3" | .065 | 2.870 | .7140 | R3x065-T6 | 8.92 |
| 4" | .049 | 3.902 | .7263 | R4x049-T6 | 22.98 |
| 5" | .065 | 4.87 | 1.203 | R5x065-T6 | 32.84 |

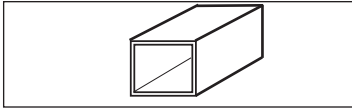
*extruded (drawn)

Ups charges additional handling on lengths longer than 5 ft
Large tubing orders require wooden crates
Crate fees: Less than 6 ft: \$4.00 longer: \$12.00

METALS

4130 SQUARE TUBING

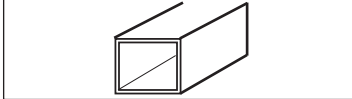
Purchased in random lengths.



| OUTSIDE DIMENSIONS | WALL THICKNESS | WEIGHT PER FOOT | PART NUMBER | PRICE PER FOOT |
|--------------------|----------------|-----------------|--------------|----------------|
| 3/8"x3/8" | .035 | | SQ3/8x035-41 | 5.17 |
| 3/8"x3/8" | .049 | .2172 | SQ3/8x049-41 | 5.66 |
| 1/2"x1/2" | .035 | .2213 | SQ1/2x035-41 | 4.62 |
| 1/2"x1/2" | .049 | .3005 | SQ1/2x049-41 | 6.37 |
| 5/8"x5/8" | .035 | .2808 | SQ5/8x035-41 | 5.70 |
| 5/8"x5/8" | .049 | .3838 | SQ5/8x049-41 | 5.50 |
| 5/8"x5/8" | .058 | .4471 | SQ5/8x058-41 | |
| 5/8"x5/8" | .065 | .4950 | SQ5/8x065-41 | 0.21 |
| 3/4"x3/4" | .035 | .3403 | SQ3/4x035-41 | 6.15 |
| 3/4"x3/4" | .049 | .4671 | SQ3/4x049-41 | 5.98 |
| 3/4"x3/4" | .058 | .5454 | SQ3/4x058-41 | 6.25 |
| 3/4"x3/4" | .065 | .6055 | SQ3/4x065-41 | 4.70 |
| 7/8"x7/8" | .049 | .5504 | SQ7/8x049-41 | |
| 1"x1" | .035 | .4593 | SQ1x035-41 | 6.25 |
| 1"x1" | .049 | .6337 | SQ1x049-41 | 4.48 |
| 1"x1" | .058 | .7430 | SQ1x058-41 | |
| 1"x1" | .065 | .8265 | SQ1x065-41 | 7.31 |
| 2"x2" | .065 | 1.710 | SQ2x065-41 | |

6061-T6 SQUARE ALUMINUM TUBING

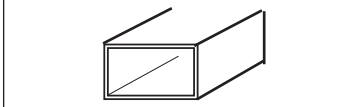
Outside and inside corners are rounded or squared.



| SIZE IN INCHES | CORNERS | WALL THICKNESS | WEIGHT P/FT. | PART NUMBER | PRICE P/FT |
|-----------------|---------|----------------|--------------|----------------|------------|
| 1/2" x 1/2" | round | .058 | .116 | SQ1/2x058-T6 | 3.65 |
| 3/4" x 3/4" | round | .049 | .161 | SQ3/4x049-T6 | 4.24 |
| 3/4" x 3/4" | round | .065 | .216 | SQ3/4x065-T6 | 2.96 |
| 1" x 1" | round | .065 | .273 | SQ1x065-T6 | 3.76 |
| 1" x 1" | square | .125 | .525 | SQ1x125-T6 | 2.58 |
| 1-1/4" x 1-1/4" | round | .065 | .356 | SQ1-1/4x065-T6 | 6.70 |
| 2" x 2" | square | .125 | 1.103 | SQ2x125-T6 | 4.79 |

4130 RECTANGULAR STEEL TUBING

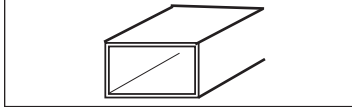
Square cornered. Purchased random lengths.



| SIZE IN INCHES | WALL THICKNESS | WEIGHT P/FT | PART NUMBER | PRICE P/FT. |
|----------------|----------------|-------------|------------------|-------------|
| 3/4"x1-1/2" | .049 | .9057 | RC3/4x1-1/2x049 | 8.65 |
| 1"x1-1/2" | .065 | | RC1x1-1/2x065-41 | 8.92 |
| 1"x1-3/4" | .065 | 1.158 | RC1x1-3/4x065-41 | 9.92 |
| 1" x 2" | .065 | 1.269 | RC1x2x065-41 | 9.92 |
| 1" x 2" | .083 | 1.60 | RC1x2x083-41 | 13.79 |

6061-T6 & 6063-T5 RECTANGULAR ALUMINUM TUBING

Purchased in random lengths.



| SIZE IN INCHES | WALL THICKNESS | WEIGHT P/FT | PART NUMBER | PRICE P/FT. |
|----------------|----------------|-------------|------------------|-------------|
| 6061-T6 | | | | |
| 1" x 2" | .125 | .821 | RC1x2x125-T6 | 4.36 |
| 6063-T5 | | | | |
| 1" x 2" | .125 | .825 | RC1x2x125-T5 | |
| 1-1/2" x 2" | .125 | .975 | RC1-1/2x2x125-T5 | |
| 2" x 3" | .125 | 1.425 | RC2x3x125-T5 | 6.50 |

ROLLED PIANO HINGE

Anodized Aluminum: Anodized finished 5050-H34 aluminum hinge, consisting of two half hinges which mate and are held together by a .090 diameter hinge pin with hinge spacing 1/2". The 2" open width pin diameter is .050. Hinge pin is included. Additional pins available MS20253-. Hinge can be cut to save shipping cost. Hinge is sold by the foot. Enter quantity required in foot increments. Full length of 6ft is discounted. **Stainless Steel:** Corrosion resistant steel (type 304) piano hinge consisting on two half hinges which mate and are held together by a hinge pin. Hinge spacing 1/2" Includes hinge pin. Hinge thickness is .060 6' lengths can be cut smaller to save shipping cost. Hinge is sold by the foot. Enter quantity required in foot increments. Full length of 6ft is discounted.



| OPEN WIDTH | THICKNESS | PIN DIA. | PART# | PER FOOT |
|--------------------------|-----------|----------|------------|----------|
| ANODIZED ALUMINUM | | | | |
| 1-1/16" | .040 | .090 | MS20257-P2 | 3.93 |
| 1-1/4" | .040 | .090 | MS20257-P3 | 2.50 |
| 1-1/2" | .040 | .090 | MS20257-P4 | 3.72 |
| 2" | .051 | .050 | MS20257-P5 | 3.80 |
| STAINLESS STEEL | | | | |
| 1-1/4" | .118 | .118 | MS20257-C3 | 3.10 |
| 1-1/2" | .180 | .180 | MS20257-C4 | 3.40 |
| 2" | .062 | .180 | MS20257-C5 | 4.60 |

EXTRUDED PIANO HINGE

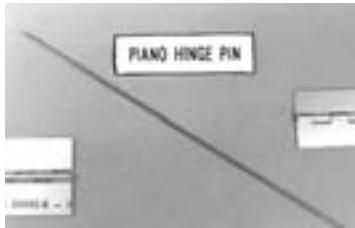
Anodized finish, aluminum extruded, the closed hinge pin loops cannot be pulled apart. Includes hinge pin. Thickness .050. Hinge spacing 1/2", 2024-T3511 Pin Dia .090. Hinge is sold by the foot. Enter quantity required in foot increments. Full length of 6ft is discounted.



| OPEN WIDTH | THICKNESS | PIN DIA. | PART# | PER FOOT |
|------------|-----------|----------|------------|----------|
| 1-1/16" | .044-.056 | .090 | MS20001-P2 | 8.99 |
| 1-1/4" | .040-.056 | .090 | MS20001-P3 | 10.00 |
| 1-1/2" | .040-.056 | .090 | MS20001-P4 | 11.84 |
| 1-3/4" | .040-.056 | .090 | MS20001-P5 | 14.25 |
| 2" | .040-.056 | .090 | MS20001-P6 | 12.62 |

PIANO PIN

Corrosion resistant steel, QQ-W-423, composition FS302, FS304, or FS316. Diameter .089. Sold in 6 ft lengths only. Use corrosion resistant steel passivated pin with stainless steel hinge. Dia .089 for MS20257-C2 Dia .117 for MS20257-C3 & C4 Dia .179 for MS20257-C5. Hinge pin can be cut to save shipping cost.



| PIN DIAMETER | FITS | PART NUMBER | PRICE |
|-----------------|-----------------|-------------|-------|
| .189 CAD PLATED | | MS20253-P2 | 3.99 |
| .089 | MS20257-C2 | MS20253-2 | 4.25 |
| .117 | MS20257-C3 & C4 | MS20253-3 | 4.60 |
| .179 | MS20257-C5 | MS20253-4 | 6.40 |

METALS

FIBERGLASS ARROW SHAFT

G-10 x 30-1/2" arrow stock (as used in Long Eze) 5/16" x .030



| SIZE | PART NUMBER | PRICE EACH |
|--------------|-------------|------------|
| 5/16" x .030 | G-10 | 1.75 |

CARBON FIBER ROD

8 times stronger than aluminum, yet half the weight, this carbon fiber rod has a compression strength of 275,000 psi and a tensile strength of 320,000 psi. Modulus is 21 msi. Cleaning or sanding of the rod prior to laminating is not required. Its characteristics make it an ideal material for fabricating spars, etc. May be rolled for shipping.



| DESCRIPTION | WT P/1000 FT | PART NUMBER | PRICE PER FT |
|-------------------------------|--------------|--------------|--------------|
| .060 Solid round | 1.9 lbs | RD060-CF | 1.05 |
| .080 Solid round | 3.4 lbs | RD080-CF | 1.20 |
| .125 Solid round | 8.8 lbs | RD125-CF | 1.65 |
| .092 x .220 Solid rectangular | 14.4 lbs | BR092x220-CF | 2.75 |

THREADED STEEL ROD - COMMON

Common 1/4" steel rod with 20 threads per inch, 6 inches long.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|-----------------|-------------|------------|
| 6" threaded rod | TSR1/4-20x6 | 0.65 |

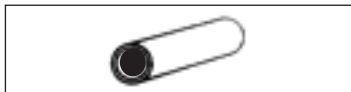
COMMON HOT ROLLED STEEL ROD



| O.D. | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|------|-------------|-------------|------------|
| 3/8" | 2.63 | RD3/8-CMN | 0.69 |

304 STAINLESS ROD

Combines excellent mechanical properties with remarkable resistance to many corrosive agents. Easily welded by all the commercial processes except forge or hammer welding. The resulting weld has good toughness and ductility. Annealing is recommended after welding to maintain maximum corrosion resistance. Purchased in 12 ft lengths.



| OUTSIDE | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|---------|-------------|-------------|------------|
| 3/16" | .0940 | RD3/16-304 | 0.65 |
| 1/4" | .1671 | RD1/4-304 | 0.89 |
| 3/8" | .3759 | RD3/8-304 | 1.64 |

1018 COLD ROLLED ROD

Cold rolled is a low-carbon steel, having higher manganese content than certain other low-carbon steels. Being richer in manganese, 1018 is a better steel for carburized parts, since it produces a harder and more uniform case. Also has higher mechanical properties and better machining characteristics. Purchased 12 ft lengths.



| O.D. | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-------|-------------|-------------|------------|
| 1/4" | .1671 | RD1/4-1018 | 0.55 |
| 5/16" | .2610 | RD5/16-1018 | 0.65 |
| 3/8" | .3759 | RD3/8-1018 | 1.45 |
| 7/16" | .5116 | RD7/16-1018 | 1.11 |
| 1/2" | .6882 | RD1/2-1018 | 1.40 |

TIG WELDING ROD (4130 Steel)

Best for TIG welding. Copper coated to protect the rods from corrosion.



Does not effect the quality of the weld. Sold separately or one pound. Three sizes available.

| SIZE | PART NO. | PRICE EA | QTY P/LB | PRICE P/LB |
|-------|----------|----------|----------|------------|
| 1/16" | WR-1/16 | 0.85 | 32 | |
| 3/32" | WR-3/32 | 1.35 | 15 | |
| 1/32" | WR-035 | 0.45 | 106 | |

SOLAR FLUX WELDING FLUX

A backup flux for use on stainless and chromoly steel that quickly and easily produces x-ray quality welds, without the need of gas purging. Brushing it on back of joint shields it from oxygen, dissipates heat, cleans the metal and prevents re-oxidation and heat scale. (Failure to purge or protect the joint back results in porous welds and bourn through). Mix with 100% methyl alcohol (ie 'HEET', etc) for best results. Four use with any gas or arc welding method. Meets MIL-F-7516B cls 2 & 4. Sold in 1 lb can.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|-------------|-------------|------------|
| 1 lb can | FLUXB | 29.95 |

4130 STEEL ROD

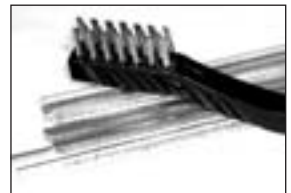
Maximum length - 12 ft
C D "N" Mil-S6758 - 2" & 2-1/2"



| DIAMETER | WEIGHT P/FT | PART NO. | PRICE P/FT |
|----------|-------------|------------|------------|
| 1/8" | .042 | RD1/8-41 | 0.72 |
| 3/16" | .092 | RD3/16-41 | 1.40 |
| 1/4" | .167 | RD1/4-41 | 1.82 |
| 5/16" | .261 | RD5/16-41 | 2.35 |
| 3/8" | .376 | RD3/8-41 | 3.00 |
| 7/16" | .511 | RD7/16-41 | 2.85 |
| 1/2" | .668 | RD1/2-41 | 1.99 |
| 5/8" | 1.043 | RD5/8-41 | 1.99 |
| 3/4" | 1.502 | RD3/4-41 | 2.99 |
| 7/8" | 2.044 | RD7/8-41 | 4.99 |
| 1" | 2.670 | RD1-41 | 4.96 |
| 1-1/4" | 4.170 | RD1-1/4-41 | 9.32 |
| 1-3/8" | 5.053 | RD1-3/8-41 | 9.00 |
| 1-1/2" | 6.008 | RD1-1/2-41 | 12.26 |

DRY ALUMINUM WELDING KIT

Dry aluminum welding kit - unique do-it-yourself kit gives the homebuilder the opportunity to do small aluminum welding projects using only a propane torch. (also MAPP gas or acetylene) The alumipro rods included offer excellent corrosion resistance, low working temperatures (732 F) super strength and low cost. Works on aluminum, galvanized, zinc-based and pot metals 1/32" to 3/8" thick. Kit includes approximately 1/2 lb of rods, brush and instructions.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|--------------|-------------|------------|
| 1/32" - 3/8" | AP-201 | 12.50 |

OXYGEN/ACETYLENE WELDING RODS

Copper coated mild steel.
Best for use with oxygen/acetylene welding on 4130 steel.

| SIZE | PART NUMBER | PRICE EA | QTY P/LB | PRICE P/LB |
|-------|-------------|----------|----------|------------|
| 1/16" | GWR-1/16 | 0.45 | 32 | |
| 3/32" | GWR-3/32 | 0.80 | 15 | |

METALS

2024-T3 & 2024-T4 ALUMINUM ROD

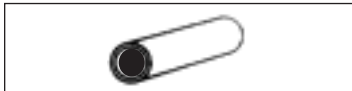
Maximum lengths 12 ft.



| DIAMETER | WEIGHT P/FT | PART NO. | PRICE P/FT |
|----------|-------------|------------|------------|
| 1/8" | .0149 | RD1/8-T4 | 0.27 |
| 3/16" | .0335 | RD3/16-T4 | 1.06 |
| 1/4" | .0595 | RD1/4-T4 | 0.84 |
| 5/16" | .0930 | RD5/16-T4 | 2.65 |
| 3/8" | .1339 | RD3/8-T4 | 1.30 |
| 7/16" | .1822 | RD7/16-T4 | 1.87 |
| 1/2" | .1380 | RD1/2-T4 | 3.85 |
| 5/8" | .3718 | RD5/8-T4 | 3.75 |
| 3/4" | .5354 | RD3/4-T3 | 4.85 |
| 7/8" | .7288 | RD7/8-T3 | 9.40 |
| 1" | .9519 | RD1-T3 | 6.42 |
| 1-1/8" | 1.205 | RD1-1/8-T3 | 6.99 |
| 1-1/4" | 1.1487 | RD1-1/4-T3 | 9.10 |
| 1-3/8" | 1.800 | RD1-3/8-T3 | 12.87 |
| 1-1/2" | 2.142 | RD1-1/2-T3 | 13.87 |
| 2" | 3.81 | RD2-T3 | 27.00 |

6061-T6 ALUMINUM ROD

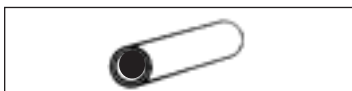
Maximum length 12 ft.



| DIAMETER | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|----------|-------------|-------------|------------|
| 1/8" | .0144 | RD1/8-T6 | 1.30 |
| 3/16" | .0325 | RD3/16-T6 | 0.40 |
| 1/4" | .0577 | RD1/4-T6 | 0.55 |
| 5/16" | .0902 | RD5/16-T6 | 1.58 |
| 3/8" | .1300 | RD3/8-T6 | 0.63 |
| 1/2" | .2309 | RD1/2-T6 | 0.99 |
| 5/8" | .361 | RD5/8-T6 | 2.54 |
| 3/4" | .5195 | RD3/4-T6 | 2.22 |
| 7/8" | .7071 | RD7/8-T6 | 2.45 |
| 1" | .9236 | RD1-T6 | 3.88 |
| 1-1/8" | 1.169 | RD1-1/8-T6 | 4.46 |
| 1-1/4" | 1.443 | RD1-1/4-T6 | 7.50 |
| 1-3/8" | 1.746 | RD1-3/8-T6 | 12.61 |
| 1-1/2" | 2.078 | RD1-1/2-T6 | 8.26 |
| 1-5/8" | 2.439 | RD1-5/8-T6 | 8.87 |

7075-T6 ROD

One of the highest strength aluminum alloys available; its strength-to-weight ratio is excellent, and it is ideally used for highly stressed parts. May be formed in the annealed condition and subsequently heat treated. Spot or flash welding can be used, although arc and gas welding are not recommended. Maximum length 12 ft.



| SIZE INCHES | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-------------|-------------|-----------------|------------|
| 1-1/4" | 1.49 | RD1-1/4-7075-T6 | 10.89 |

4130 STEEL BAR (STRAP)

1/8" - AMS6345, 1/4 - MILS6758.
Maximum length - 6 ft

| THICKNESS WIDTH | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-----------------|-------------|----------------|------------|
| 1/8" | 1" | BR1/8x1-41 | 1.99 |
| 1/8" | 1-1/4" | BR1/8x1-1/4-41 | 2.34 |
| 1/8" | 1-1/2" | BR1/8x1-1/2-41 | 2.73 |
| 1/4" | 1-1/2" | BR1/4x1-1/2-41 | 6.50 |
| 1/4" | 2" | BR1/4x2-41 | 9.65 |

4130 STEEL BAR

Sold in 6 ft lengths only; these bars may be cut in half to save shipping MILS 6345.

| THICKNESS WIDTH | WEIGHT P/FT | PART NUMBER | PRICE EACH |
|-----------------|-------------|----------------|------------|
| .050 | 5/8" | BR050x5/8-41-6 | 7.00 |
| .063 | 5/8" | BR063x5/8-41-6 | 6.36 |
| .032 | 1" | BR032x1-41-6 | 4.84 |
| .063 | 1" | BR063x1-41-6 | 7.00 |
| .090 | 1" | BR090x1-41-6 | 7.98 |
| .125 | 1" | BR1/8X1-41 | 1.99 |
| .125 | 1-1/2" | BR1/8X1-1/2-41 | 2.73 |
| .125 | 1-1/4" | BR1/8X1-1/4-41 | 2.34 |
| .250 | 1-1/2" | BR1/4X1-1/2-41 | 6.50 |
| .250 | 2" | BR1/4X2-41 | 9.65 |

2024-T3 & 2024-T4 ALUMINUM BAR STOCK

Maximum length 12 ft.

| THICKNESS WIDTH | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-----------------|-------------|------------------|------------|
| 1/8 " | 1" | BR1/8x1-T4 | 4.93 |
| 1/8" | 1-1/4" | BR1/8x1-1/4-T4 | 3.85 |
| 1/8 " | 1-1/2" | BR1/8x1-1/2-T4 | 4.98 |
| 1/8 " | 2" | BR1/8x2-T4 | 3.49 |
| 3/16 " | 3/4" | BR3/16x3/4-T4 | 2.80 |
| 3/16 " | 1" | BR3/16x1-T4 | 4.00 |
| 3/16 " | 1-1/4" | BR3/16x1-1/4-T4 | 3.72 |
| 3/16 " | 1-1/2" | BR3/16x1-1/2-T4 | 4.50 |
| 3/16 " | 1-1/2" | BR3/16x2-T4 | 7.73 |
| 1/4" | 1" | BR1/4x1-T4 | 6.55 |
| 1/4" | 1-1/2" | BR1/4x1-1/2-T4 | 6.84 |
| 1/4" | 2" | BR1/4x2-T4 | 6.47 |
| 3/8" | 1" | BR3/8x1-T4 | 4.74 |
| 3/8" | 1-1/2" | BR3/8x1-1/2-T4 | 6.64 |
| 3/8" | 2" | BR3/8x2-T4 | 7.90 |
| 1/2" | 1/2" | BR1/2x1/2-T3 | 3.41 |
| 1/2" | 1" | BR1/2x1-T3 | 5.53 |
| 1/2" | 1-1/4" | BR1/2x1-1/4-T4 | 6.50 |
| 1/2" | 1-1/2" | BR1/2x1-1/2-T3 | 7.75 |
| 1/2 " | 2" | BR1/2x2-T3 | 11.50 |
| 5/8" | 1" | BR5/8x1-T4 | 10.07 |
| 3/4" | 3/4" | BR3/4x3/4-T4 | 5.55 |
| 3/4" | 1-3/4" | BR3/4x1-3/4-T3 | 14.80 |
| 3/4" | 2" | BR3/4x2-T3 | 14.20 |
| 3/4" | 2-1/2" | BR3/4x2-1/2-T3 | 16.52 |
| 3/4" | 4" | BR3/4x4-T3 | 27.87 |
| 1" | 2" | BR1x2-T3 | 18.60 |
| 1" | 2-1/2" | BR1x2-1/2-T3 | 23.29 |
| 1-1/2" | 1-1/2" | BR1-1/2x1-1/2-T3 | 20.41 |

METALS

6061-T6 ALUMINUM BAR

QQA-200/8 extruded. Maximum length 12 ft, except 1/8 x 3/4 stock 14 ft

| THICKNESS | WIDTH | WEIGHT P/FT | PART NUMBER | PRICP/FT |
|-----------|--------|-------------|----------------|----------|
| 1/8" | 1/2" | .074 | BR1/8x1/2-T6 | 0.65 |
| 1/8" | 3/4" | .110 | BR1/8x3/4-T6 | 0.65 |
| 1/8" | 1" | .147 | BR1/8x1-T6 | 0.90 |
| 3/16" | 3/4" | .166 | BR3/16x3/4-T6 | 0.89 |
| 1/4" | 1/2" | .147 | BR1/4x1/2-T6 | 0.85 |
| 1/4" | 2" | .589 | BR1/4x2-T6 | 2.50 |
| 1/2" | 1/2" | .295 | BR1/2x1/2-T6 | 2.70 |
| 1/2" | 1" | | BR1/2X1-T6 | 1.93 |
| 1/2" | 1-1/4" | | BR1/2X1-1/4-T6 | 3.99 |
| 1/2" | 2" | 1.18 | BR1/2x2-T6 | 4.65 |
| 3/4" | 3/4" | .574 | BR3/4x3/4-T6 | 3.14 |
| 3/4" | 1" | .883 | BR3/4x1-T6 | 2.76 |
| 1" | 1" | 1.18 | BR1x1-T6 | 4.00 |
| 1" | 1-1/4" | 1.47 | BR1x1-1/4-T6 | 5.99 |

2024-T3 ALUMINUM ANGLE

Purchased in 12 ft or 24 ft lengths.



| SIZE IN INCHES | WALL THICK | INSIDE RADIUS | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-----------------|------------|---------------|-------------|-----------------|------------|
| 3/4" x 3/4" | .062 | .094 | | A3/4x062-T3 | 5.07 |
| 3/4" x 3/4" | .125 | .094 | .200 | A3/4x125-T3 | 5.71 |
| 7/8" x 7/8" | .125 | .094 | .238 | A7/8x125-T3 | 8.15 |
| 1" x 1" | .062 | .188 | .140 | A1x062-T3 | 7.01 |
| 1" x 1" | .125 | .188 | .281 | A1x125-T3 | 5.55 |
| 1" x 1-1/4" | .125 | .125 | .310 | A1x1-1/4x125-T3 | 10.52 |
| 1" x 1-1/2" | .125 | .156 | .354 | A1x1-1/2x125-T3 | 12.99 |
| 1-1/2" x 1-1/2" | .063 | .188 | .210 | A1-1/2x063-T3 | 12.88 |
| 1-1/2" x 1-1/2" | .125 | .187 | .432 | A1-1/2x125-T3 | 9.48 |
| 2" x 2" | .125 | .250 | .581 | A2x125-T3 | 16.89 |
| 2-1/2" x 2-1/2" | .125 | .250 | .739 | A2-1/2x125-T3 | |

6061-T6 ALUMINUM ANGLE

Purchased in 12 ft or 24 ft lengths.



| SIZE IN INCHES | WALL THICK. | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-----------------|-------------|-------------|------------------|------------|
| 1/2" x 1/2" | .063 | .070 | A1/2x062-T6 | 2.70 |
| 3/4" x 3/4" | .062 | .106 | A3/4x062-T6 | 2.75 |
| 3/4" x 3/4" | .125 | .200 | A3/4x125-T6 | 1.04 |
| 1" x 1" | .062 | .150 | A1x062-T6 | 2.50 |
| 1" x 1" | .125 | .270 | A1x125-T6 | 2.10 |
| 1" x 3" | .125 | .581 | A1x3x125-T6 | 10.00 |
| 1-1/4" x 1-1/4" | .125 | .350 | A1-1/4x125-T6 | 5.60 |
| 1-1/2" x 1-1/4" | .125 | .390 | A1-1/2x1-1/4x125 | |
| 1-1/2" x 1-1/2" | .125 | .430 | A1-1/2x125-T6 | 3.72 |
| 1-1/2" x 1-1/2" | .187 | .625 | A1-1/2x187-T6 | 3.89 |
| 1-1/2" x 2" | .125 | .506 | A1-1/2x2x125-T6 | 3.99 |
| 1-1/2" x 2" | .187 | .730 | A1-1/2x2x187-T6 | 3.88 |
| 1-3/4" x 1-3/4" | .125 | .490 | A1-3/4x125-T6 | |
| 2" x 2" | .125 | .470 | A2x125-T6 | 2.92 |
| 2" x 2" | .188 | .850 | A2x188-T6 | 3.50 |
| 2" x 2" | .250 | 1.110 | A2x250-T6 | 4.20 |
| 2-1/2" x 2-1/2" | .125 | .720 | A2-1/2x125-T6 | 4.88 |
| 2-1/2" x 2-1/2" | .187 | 1.07 | A2-1/2x187-T6 | 6.10 |
| 2" x 3" | .250 | 1.400 | A2x3x250-T6 | 7.20 |
| 2-1/2" x 4" | .125 | .960 | A2-1/2x4x125-T6 | |
| 4" x 4" | .250 | 2.28 | A4x250-T6 | 9.25 |

UPS charges additional handling on lengths longer than 5 ft.
LARGE Tubing orders requiring wooden crates
Crate fees: 6 ft or less \$4.00 6 ft or longer \$12.00

6063-T52 ALUMINUM ANGLE

No inside radius. Purchased 12 ft or 24 ft lengths



| SIZE IN INCHES | WALL THICK. | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|----------------|-------------|-------------|----------------|------------|
| 3/4" x 1" | .125 | .317 | A3/4x1x125-T52 | 3.52 |

ATSM-A36 STRUCTURAL STEEL ANGLE

Hot rolled mild steel bars are used for general purpose applications. Steel is low carbon grade, having good over-all mechanical properties. Easy to fabricate by the usual structural methods, such as mild cold and hot forming and welding. Tensile strength - 58,000-80,000 psi, Yield 36,000 min psi, % Elongations in 8" - 20% min. a. Purchased in 12 ft or 24 ft lengths.



| SIZE IN INCHES | WALL THICK. | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|-----------------|-------------|-------------|----------------|------------|
| 1" x 1" | .125 | | A1x125-A36 | 1.10 |
| 1-1/2" x 1-1/2" | .125 | | A1-1/2x125-A36 | 1.30 |
| 1-3/4" x 1-3/4" | .125 | | A1-3/4x125-A36 | 1.40 |
| 2" x 2" | .250 | | A2x250-A36 | 2.55 |

MILD STEEL CHANNEL

Used in the construction of fins, rudders, horizontal stabilizers and elevators. Welds easily. Available only in 6 foot lengths. Two sizes both .020 thickness.



NOT CERTIFIED

| SIZE | WALL THICKNESS | WEIGHT P / 6 FT | PART NUMBER | PRICE P/6 FT |
|-------------|----------------|-----------------|-------------|--------------|
| 1/4" x 1/4" | .020 | 3.6 | CH1/4x020x6 | 5.50 |
| 3/8" x 3/8" | .020 | 7.5 | CH3/8x020x6 | 8.99 |

6061-T6 ALUMINUM "C" CHANNEL

3/4" & 1-1/4" channel has squared corners, not angled. 1" has inside radius of .125 - not square cornered. Maximum length 12 ft.



| SIZE IN INCHES | WALL THICK. | WEIGHT P/FT | PART NO. | PRICE P/FT |
|-----------------|-------------|-------------|----------------|------------|
| 3/4" x 3/4" | .125 | .387 | CH3/4x125-T6 | 7.58 |
| 1" x 1" | .125 | .417 | CH1x125-T6 | 6.35 |
| 1-1/4" x 1-1/4" | .125 | .693 | CH1-1/4x125-T6 | 9.25 |

6063-T52 CHANNEL NO RADIUS

| SIZE | WALL THICKNESS | PART NUMBER | PRICE P/FT |
|---------|----------------|-------------|------------|
| 1" X 1" | .125 | CH1X125-T5 | 1.88 |

METALS

HAT SECTION STRINGERS

Fabricated from .016 - 2024T3 aluminum. Weight 5 oz, per 8 ft. length. May be spliced to form longer stringers.

Width 1-1/4", Height 3/4".



| DESCRIPTION | PART NUMBER | PRICE EACH |
|--------------|-------------|------------|
| 8- ft length | HSS-8 | 19.48 |

TRAILING EDGE

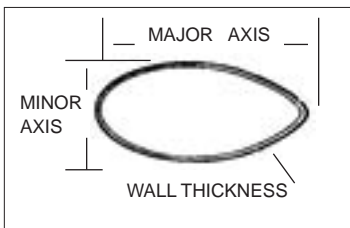
TE-8 is fabricated from .025 - 5052H34 aluminum ,TE-10 is fabricated from 5052H34 aluminum -3/16" x 1-1/4" size. Weight .69 oz. per 8 ft length. Must be purchased in 8 ft or 10 ft sections; however, no charge for cutting sections shorter than 8 ft UPS maximum length to ship by UPS.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|--------------|-------------|------------|
| 8 ft length | TE-8 | 13.35 |
| 10 ft length | TE-10 | 16.80 |

4130 STREAMLINE TUBING MIL-T-6736

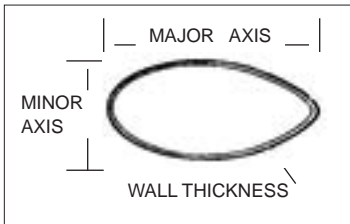
Random lengths are 15' to 24' depending on stock. Sold by the foot.



| MAJOR AXIS | MINOR AXIS | WALL THICKNESS | EQUIV. RD. WALL | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|------------|------------|----------------|-----------------|-------------|-------------|------------|
| 1.012 | .428 | .035 | 3/4" | .2687 | SL10-42-3 | 17.13 |
| 1.180 | .500 | .035 | 7/8" | .3140 | SL11-50-3 | 14.45 |
| 1.349 | .571 | .035 | 1" | .3607 | SL13-57-3 | 11.50 |
| 1.349 | .571 | .049 | 1" | .4977 | SL13-57-4 | 17.45 |
| 1.685 | .714 | .049 | 1-1/4" | .6285 | SL16-71-4 | 27.00 |
| 2.023 | .857 | .049 | 1-1/2" | .7593 | SL20-85-4 | 24.72 |
| 2.360 | 1.00 | .058 | 1-3/4" | 1.0470 | SL23-10-5 | 35.07 |
| 2.360 | 1.00 | .049 | 1-3/4" | .8902 | SL23-10-4 | 20.61 |
| 2.697 | 1.143 | .049 | 2" | 1.0210 | SL26-11-4 | 40.00 |
| 3.372 | 1.429 | .049 | 2-1/2" | 1.2830 | SL33-14-4 | 39.16 |

6061-T6 ALUMINUM STREAMLINE TUBING

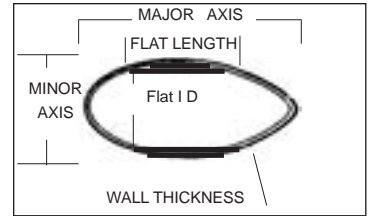
Drawn, WW-T-700/6. Stocked in 12 ft lengths.



| MAJOR AXIS | MINOR AXIS | WALL THICKNESS | EQUIV. RD. WALL | WEIGHT P/FT | PART NUMBER | PRICE P/FT |
|------------|------------|----------------|-----------------|-------------|--------------|------------|
| 2.023 | .857 | .049 | 1-1/2" | .268 | SL20-85-4-T6 | 10.45 |
| 2.095 | .747 | .058 | 1-1/2" | .328 | SL20-74-5-T6 | 6.95 |
| 2.360 | 1.00 | .058 | 1-3/4" | .413 | SL23-10-5-T6 | 7.63 |
| 2.360 | 1.00 | .049 | 1-3/4" | .348 | SL23-10-4-T6 | 6.70 |
| 3.375 | 1.43 | .049 | 2-1/2" | .454 | SL33-14-4-T6 | 9.98 |

6061-T6 ALUMINUM EXTRUDED STRUTS

Aluminum streamline strut tubing. Wall thickness .065 **except** STR38-13-9 which is .090 Used for Struts in Pietenpol , Fisher, CGS Hawk, floats, Light Miniature aircraft. **SOLD IN FULL LENGTHS ONLY**



| AXIS MAJOR | AXIS MINOR | FLAT I.D. | FLAT LGTH | WGHT P/FT | STRUT LENGTH | PART NUMBER | PRICE PER LENGTH |
|------------|------------|-------------|-----------|-----------|--------------|-------------|------------------|
| 2.44 | 1.00 | .754-.762 | .75 | .517 | 10'6" | STR24-10-6 | 69.26 |
| 3.13 | 1.25 | 1.006-1.014 | .88 | .604 | 10'6" | STR31-12-6 | 94.50 |
| 3.88 | 1.38 | 1.006-1.014 | 1.00 | 1.05 | 11' | STR38-13-9 | 169.00 |
| 1.125 | .375 | .063 | .75 | .227 | 6' | STR11-37-6 | 65.00 |

INSTALLATION CONVERSION KIT

Kits include instructions, hardware and strut material needed to install as listed below.

| KIT CONTENTS AND QUANTITY REQUIRED | KIT PART NUMBER | PRICE EACH KIT |
|------------------------------------|-----------------|----------------|
| STR24-10-6 | 1 ea | |
| STR11-37-6 | 1 ea | |
| SH040-3003H14 6" x 6" sheet | 3 ea | |
| SH050-T6 6" x 6" sheet | 1 ea | |
| BR3/4x1-T6 6" bar | 1 ea | |
| AN3-14A bolts | 4 ea | |
| AN3-6A bolts | 8 ea | |
| AN960-10 washers | 12 ea | |
| MS20365-1032 nuts | 12 ea | |
| STR31-12-6 | 1 ea | |
| STR11-37-6 | 1 ea | |
| SH040-3003H14 6" x 6" sheet | 3 ea | |
| SH050-T6 6" x 6" sheet | 1 ea | |
| BR1x1-T6 6" bar | 1 ea | |
| AN3-16A bolts | 4 ea | |
| AN3-6A bolts | 8 ea | |
| AN960-10 washers | 12 ea | |
| MS20365-1032 nuts | 12 ea | |
| STR38-13-9 | 1 ea | |
| STR11-37-6 | 1 ea | |
| SH040-3003H14 6" x 6" sheet | 3 ea | |
| SH050-T6 6" x 6" sheet | 1 ea | |
| BR1x1-T6 6" bar | 1 ea | |
| AN4-20A bolts | 4 ea | |
| AN3-6A bolts | 8 ea | |
| AN960-416 washers | 4 ea | |
| AN960-10 washers | 8 ea | |
| MS20365-428 nuts | 4 ea | |
| MS20365-1032 nuts | 8 ea | |
| STRK-S | | 159.07 |
| STRK-L | | 169.53 |
| STRK-HD | | 368.68 |

GRATING FEES

Rolled sheet \$7.00

2' x 4' pack \$2.00

3' x 4' pack \$4.00

4' x 4' pack \$6.00

4' x 6' pack \$7.00

4' x 8' pack \$9.00

4' x 12' pack \$16.00

Material requiring crate (over 80 lbs) \$25.00

UPS charges additional handling on lengths longer than 5 ft.

METALS

BARGAIN BOXES

Assorted tubing & sheet. Most tubing under 1 ft, sheet under 6" x 6". Sold in 10 lb boxes only, no choice of sizes.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|---------------------------|-------------|------------|
| 4130 tubing - 10# box | BOX-ST | 25.00 |
| Aluminum tubing - 10# box | BOX-AT | 15.85 |
| Aluminum sheet - 10# box | BOX-AS | 21.15 |
| Streamline tubing-10# box | BOX-SL | 31.80 |

304 STAINLESS SHEET

Meets MIL-S-5059, grade of chromium-nickel stainless sheet, manufactured by the electrica-furnace process. Sufficient discard is taken from each ingot to insure sound steel required to meet the exacting requirements of the aircraft industry. Type 304 is not hardened by heat treatment, and the high tensile properties of the sheets are the result of cold working. It is easily welded by all commercial processes except forge or hammer welding. The resulting weld has good toughness and ductility. Annealing is recommended after welding to maintain maximum corrosion resistance. 26 gauge, 2B finish. May be rolled for UPS shipping. (Oversize rate) Rolled sheet - not returnable. **ORDER: SH then THICKNESS & SIZE-304 SH018x4x4-304** Please note crating fees



| THICKNESS | WEIGHT P/SQFT | PRICE SQFT | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 10' |
|-----------|---------------|------------|---------------|---------------|---------------|---------------|----------------|
| .018 | .756 | 8.79 | 39.06 | 78.11 | 105.48 | 140.63 | 155.77 |

4130 STEEL FLAT SHEET - AMS 6345

Sheets are made from quality steel melted to meet the rigid standards of the aircraft industry. Carefully rolled and inspected to be free from laminations, tears, pits, blisters, and grooves. Specify grain direction on 9 x 18 sheet. All other sizes run length of sheet. We can custom cut up to and including .125 for a nominal charge. (\$5.00 minimum). Rolled sheet - not returnable. Please note crating fees



ORDER: SH then THICKNESS & SIZE-41 Example: SH025x9x9-41

| THICKNESS | WGHT SQFT | PRICE 9"x9" | PRICE 9"x18" | PRICE 18"x18" | PRICE 18"x24" | PRICE 6"x36" | PRICE 6"x72"18"x72" |
|-----------|-----------|-------------|--------------|---------------|---------------|--------------|---------------------|
| .025 | 1.020 | 2.34 | 4.24 | 7.64 | 9.17 | 5.25 | 9.17 |
| .032 | 1.306 | 2.92 | 5.75 | 10.25 | 13.25 | 6.63 | 13.25 |
| .040 | 1.632 | 3.75 | 6.99 | 12.25 | 16.85 | 8.55 | 15.22 |
| .050 | 2.040 | 6.64 | 12.16 | 22.45 | 27.79 | 13.91 | 29.00 |
| .063 | 2.570 | 6.89 | 13.52 | 25.97 | 35.92 | 17.49 | 33.92 |
| .071 | 2.897 | 5.57 | 11.72 | 24.00 | 30.48 | 15.85 | 30.48 |
| .080 | 3.264 | 5.99 | 10.71 | 19.30 | 26.62 | 12.88 | 26.00 |
| .090 | 3.672 | 6.60 | 14.56 | 25.00 | 29.00 | 15.00 | 29.90 |
| .100 | 4.080 | 8.00 | 15.00 | 25.00 | 37.00 | 17.00 | 30.16 |
| .125 | 5.100 | 15.00 | 28.32 | 56.64 | 49.00 | 37.77 | 62.93 |
| .190 | 7.752 | 20.00 | 37.00 | 78.00 | 79.00 | 43.00 | 75.00 |
| .250 | 10.21 | 31.50 | 46.63 | 94.00 | 120.00 | 57.00 | 100.70 |

2024-0 ALUMINUM SHEET

2024-0 Alclad aluminum sheet, has high strength and excellent fatigue resistance, with same characteristics as tubing. Tensile strength 27,000 psi, Yield strength 11,000 psi. .125 is BARE Any rolled sheet is not returnable. **ORDER: SH then THICKNESS & SIZE-2024-0 Example: SH025x4x4-2024-0** Please note crating fees



| THICKNESS | WEIGHT P/SQFT | PRICE P/SF | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|-----------|---------------|------------|---------------|---------------|---------------|---------------|----------------|
| .020 | .291 | 5.50 | 26.19 | 55.50 | 76.00 | 104.74 | 141.41 |
| .025 | .364 | 5.99 | 28.38 | 56.76 | 81.94 | 99.00 | 153.25 |
| .032 | | 6.40 | 39.50 | 74.31 | 112.56 | 148.40 | 222.60 |
| .125* | .182 | 28.57 | 145.08 | 290.14 | 418.89 | 530.00 | 790.00 |

*.125 is bare

NOTE: ALL SHEETS CUT 2' x 4' GRAIN WILL RUN IN 2 FT DIRECTION

3003-H14 ALUMINUM SHEET

Most commonly used, has all the excellent characteristics of 1100 with higher strength. Excellent corrosion resistance and workability, it may be deep drawn or spun, welded or brazed. This alloy in non-heat treatable. Bare, QQ-A-250/2, tensile strength 22,000 psi, Yield strength 21,000 psi. Any rolled sheet is not returnable. **ORDER: SH then THICKNESS & SIZE-3003** Example: **SH025x4x4-3003** Has PVC covering on one side



| THICKNESS | WEIGHT P/SF | PRICE P/SF | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|-----------|-------------|------------|---------------|---------------|---------------|---------------|----------------|
| .020 | .285 | 2.45 | 11.23 | 24.50 | 32.45 | 48.00 | 60.67 |
| .025 | .356 | 3.47 | 17.58 | 35.17 | 50.77 | 60.00 | 98.93 |
| .032 | .456 | 2.58 | 13.60 | 26.99 | 39.00 | 55.00 | 106.75 |
| .040 | .570 | 3.60 | 18.25 | 36.17 | 52.22 | 79.99 | 123.60 |
| .050 | .713 | 3.96 | 22.00 | 42.00 | 60.00 | 83.00 | 126.45 |
| .125 | 1.78 | 9.96 | 53.00 | 120.00 | 145.87 | 202.08 | 280.00 |

BEND RADIUS TABLE 2024-T3 & 6061-T6 ALUMINUM

ALL BENDS SHOULD BE VERTICAL TO THE LABELING

Fractions shown are approximations of the indicated decimal value. Absolute minimum bend radius. Difficult to achieve without cracking or tearing the metal. Use the normal value unless tighter radius strongly justified. Please note crating fees



| Metal Thickness | 2024-T3 | | | 6061-T6 | | |
|-----------------|---------|----------|---------|---------|----------|---------|
| | Normal | Fraction | Minimum | Normal | Fraction | Minimum |
| .016 | .050 | | .025 | .016 | | 0 |
| .020 | .064 | 1/16 | .032 | .022 | | .002 |
| .025 | .094 | 3/32 | .044 | .031 | | .006 |
| .032 | .128 | 1/8 | .064 | .048 | | .016 |
| .040 | .168 | 3/16 | .088 | .064 | 1/16 | .024 |
| .050 | .227 | 1/4 | .128 | .089 | 3/32 | .039 |
| .063 | .315 | 5/16 | .189 | .126 | 1/8 | .063 |
| .071 | .362 | 3/8 | .220 | .150 | 5/32 | .075 |
| .080 | .420 | 7/16 | .257 | .178 | 3/16 | .090 |
| .090 | .486 | 1/2 | .306 | .216 | 1/4 | .108 |
| .125 | .750 | 3/4 | .500 | .375 | 3/8 | .188 |

2024-T3 ALUMINUM SHEET

Sheet has same characteristics as tubing; however, the sheet is alclad for corrosion resistance. Alclad is a metallurgically bonded aluminum or aluminum alloy coating that is anodic to the core, thus electrolytically protecting the core against corrosion. Tensile strength: 70,000 psi, yield strength: 50,000 psi. Sheets .032 and under may be rolled for UPS shipping. Any rolled sheet is not returnable. Has PVC covering on one side!



ORDER: SH then THICKNESS & SIZE-T3 Example: SH012x2x4-T3

| THICKNESS | WEIGHT P/SQFT | PRICE P/SF | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|-----------|---------------|------------|---------------|---------------|---------------|---------------|----------------|
| .016 | .232 | 5.54 | 22.47 | 47.86 | 60.16 | 102.41 | 125.50 |
| .020 | .291 | 6.60 | 27.61 | 49.86 | 77.00 | 109.90 | 138.27 |
| .025 | .364 | 7.44 | 35.50 | 56.99 | 85.00 | 108.01 | 158.64 |
| .032 | .466 | 9.50 | 31.69 | 59.22 | 89.99 | 126.72 | 178.00 |
| .040 | .582 | 10.22 | 38.09 | 71.19 | 106.78 | 155.00 | 235.00 |
| .050 | .727 | 14.88 | 59.75 | 115.00 | 161.90 | 159.90 | 257.00 |
| .063 | .916 | 8.00 | 63.36 | 118.43 | 177.65 | 253.43 | 342.16 |
| .071 | 1.03 | 15.21 | 70.00 | 135.00 | 199.00 | 248.83 | 335.94 |
| .080 | 1.16 | 17.10 | 66.36 | 140.00 | 195.00 | 275.00 | 375.00 |
| .090 | 1.31 | 19.46 | 85.00 | 160.00 | 225.00 | 330.00 | 475.00 |
| .100 | 1.45 | 22.00 | 95.00 | 195.00 | 250.00 | 330.00 | 475.00 |
| .125 | 1.82 | 29.00 | 120.00 | 220.00 | 330.00 | 440.00 | 599.00 |
| .190 | 2.77 | 38.00 | 170.00 | 330.00 | 430.00 | 625.00 | 850.00 |
| .250 | 3.64 | 55.41 | 450.00 | 850.00 | 1255.52 | 1677.32 | 2550.00 |
| .375 | 5.45 | 59.30 | (BARE) | | | | |
| .500 | 7.27 | 125.00 | (BARE) | | | | |

METALS

5052-H32 ALUMINUM SHEET



This is the highest strength alloy of the more common non-heat treatable grades. Fatigue strength is higher than most aluminum alloys. In addition, this grade has particularly good resistance to marine atmosphere and salt water corrosion. It has excellent workability. It may be drawn or formed into intricate shapes, and its slightly greater strength in the annealed condition minimizes tearing that occurs in 1100 or 3003. The resistance welding characteristics are equal to those of 1100 and 3003. It has excellent finishing characteristics, and anodic coatings are bright and clear. Tensile strength 33,000 psi, Yield strength 28,000 psi. 5052-H32 /14 Hard QQ-A-250/8, AMS 4016. Any rolled sheet is not returnable. **ORDER: SH** then **THICKNESS & SIZE -5052H** Example: **SH040x2x4-5052H** Has PVC covering on one side! Please note crating fees

| THICK-NESS | WEIGHT P/SQFT | PRICE P/SF | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|------------|---------------|------------|---------------|---------------|---------------|---------------|----------------|
| .032 | .0447 | 6.30 | 35.00 | 62.99 | 91.00 | 124.36 | 167.91 |
| .040 | .559 | 3.75 | 28.86 | 57.00 | 85.00 | 109.00 | 145.00 |
| .050 | .698 | 6.21 | 35.12 | 66.24 | 99.36 | 132.48 | 170.42 |

6061-0 ALUMINUM SHEET



6061-0 Bare aluminum sheet is soft and annealed with good formability. The least expensive and most versatile of the heat treatable, has the good qualities of the 6061 characteristics. Tensile strength 18,000 psi, Yield strength 8,000 psi. Rolled sheet is not returnable. **ORDER: SH** then **THICKNESS & SIZE-60-0** Example: **SH040x2x4-60-0** Has PVC covering on one side

| THICK-NESS | WEIGHT P/SQFT | PRICE SQ/FT | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|------------|---------------|-------------|---------------|---------------|---------------|---------------|----------------|
| .025 | .353 | 5.41 | 27.10 | 54.20 | 72.14 | 96.19 | 168.54 |
| .032 | .452 | 5.50 | 23.19 | 46.38 | 71.00 | 92.75 | 125.21 |
| .040 | .564 | 4.75 | 22.75 | 40.57 | 63.85 | 84.00 | |
| .050 | .706 | 5.72 | 25.40 | 55.50 | 77.00 | 105.00 | 137.13 |

6061-T6 ALUMINUM SHEET



Bare aluminum sheet has tensile strength 42,000 yield strength 37,000. This grade is used for a wide variety of products and applications from truck bodies and frames to screw machine parts and structural components. Sheet .032 and under may be rolled for UPS shipping. Rolled sheet is not returnable. **ORDER: SH** then **THICKNESS & SIZE-T6** Example: **SH020x2x4-T6** Has PVC covering on one side!

| THICK-NESS | WEIGHT P/SQFT | PRICE SQ/FT | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|------------|---------------|-------------|---------------|---------------|---------------|---------------|----------------|
| .016 | .228 | 3.37 | 15.86 | 31.72 | 47.57 | 63.42 | 89.95 |
| .020 | .282 | 3.83 | 17.01 | 35.00 | 51.01 | 73.01 | 110.70 |
| .025 | .353 | 3.85 | 17.90 | 37.50 | 53.00 | 70.00 | 98.00 |
| .032 | .452 | 3.90 | 18.99 | 38.63 | 56.94 | 75.00 | 119.00 |
| .040 | .564 | 5.27 | 23.99 | 48.92 | 77.80 | 97.64 | 145.00 |
| .050 | .706 | 6.73 | 29.85 | 62.00 | 89.53 | 120.00 | 167.00 |
| .063 | .889 | 8.45 | 47.53 | 75.00 | 112.58 | 150.11 | 210.12 |
| .080 | 1.13 | 10.65 | 47.32 | 94.64 | 141.96 | 189.28 | 255.55 |
| .090 | 1.27 | 11.08 | 54.00 | 110.00 | 155.00 | 199.00 | 280.00 |
| .100 | 1.41 | 15.00 | 62.00 | 118.67 | 178.00 | 237.33 | 335.00 |
| .125 | 1.76 | 17.00 | 70.00 | 140.00 | 190.00 | 260.00 | 380.00 |
| .160 | 2.25 | 25.00 | 105.00 | 200.00 | 294.80 | 320.00 | 550.00 |
| .190 | 2.69 | 27.50 | 120.00 | 225.21 | 340.00 | 450.42 | 620.00 |

7075 ALUMINUM SHEET



This is one of the highest strength aluminum alloys available. Its strength-to-weight ratio is excellent, and it is ideally used for highly stressed parts. Available in the alclad form to provide corrosion resistance with the over-all high strength being only moderately affected. 7075 conforms to Federal specification QQ-A-225/9C. Rolled sheet is not returnable.

7075-0: Tensile strength 32,000 Yield strength 14,000
7075-T6: Tensile strength 76,000 Yield strength 67,000
Has PVC covering on one side! Please note crating fees

ORDER: SH then **THICKNESS & SIZE-** Example: **SH020x2x4-**

| THICK-NESS | WEIGHT P/SQFT | PRICE P/SF | PRICE 2' x 4' | PRICE 4' x 4' | PRICE 4' x 6' | PRICE 4' x 8' | PRICE 4' x 12' |
|-----------------------|---------------|------------|---------------|---------------|---------------|---------------|----------------|
| 7075-0 ALCLAD | | | | | | | |
| .025 | .364 | 8.14 | 31.53 | 63.03 | 94.55 | 110.00 | 159.07 |
| .032 | .466 | 6.98 | 28.50 | | | | |
| .040 | .582 | 12.15 | 46.89 | | | | |
| .063 | .916 | 12.92 | 57.00 | 105.00 | 150.36 | 220.00 | 252.95 |
| 7075-T6 ALCLAD | | | | | | | |
| .025 | .364 | 7.74 | 26.70 | | | | |
| .032 | .466 | | 30.98 | | | | |
| .040 | .582 | 12.36 | 48.85 | 99.99 | 146.54 | 195.37 | 246.53 |
| .050 | .727 | 12.19 | 56.61 | 113.21 | 170.00 | 230.00 | 285.70 |
| .063 | .916 | 15.07 | 61.00 | 130.00 | 185.00 | 233.75 | 395.51 |
| .125 | 1.82 | 29.00 | 120.00 | 230.00 | 340.00 | 440.00 | 730.00 |

TUBING SADDLE CROSS

Double sided saddle used for crossing 2 tubes at right angle. Made of reinforced nylon. For 1" tubing. Order separately 1 each AN4-24A bolt and nut required.



| DESCRIPTION | PART NUMBER | PRICE EACH |
|-------------|-------------|------------|
| 1" TUBING | TS6211 | 1.85 |

SADDLES

Molded from Bayer Durathane 50% glass reinforced nylon, providing excellent tensile, yield, impact strength, and high dynamic load capacity. Other properties include high thermal, chemical and moisture stability. Mount by means of 1/4" bolt hole. 1-



| FITS TUBE | O.D. | HEIGHT | PARTNUMBER | PRICE |
|-----------|-------|--------|------------|-------|
| 1/2" | 1.00 | .190 | TS6204 | 1.20 |
| 1" | 1.00 | .125 | TS6205 | 1.25 |
| 1-1/4" | 1.250 | .190 | TS6206 | 1.25 |
| 1" | 1.00 | .250 | TS6215 | 1.25 |

CONNECTORS

Tubing connectors used for joining 2 aluminum tubes meeting at a right angle to each other. Two sizes available for use with .065 wall tubing. Made of black glass-reinforced nylon. Requires 2 each 3/16" pop rivets for mounting an 1 each 1/4" AN bolt with nut for joining tubes. Rivets, bolts and nuts are NOT included.



| TUBING SIZE | RIVET SIZE | BOLT REQUIRED | PARTNUMBER | PRICE |
|-------------|------------|---------------|------------|-------|
| 1-1/4" | 3/16 X 1/2 | AN4-23A | TS6207 | 2.95 |
| 1" | 3/16 X 3/8 | AN4-21A | TS6209 | 3.10 |